

Special Measures Taken for Sanitary Castings

a) SPECIFICATIONS :

UNICAST INDIA products are complied with the requirement of various specifications mainly IS : 1726, BS-497/76, BS- EN124, DIN, ASTM, Australian Specification or equivalent.

b) DRAWINGS/DIMENSIONS :

The drawings and dimensions as shown in this catalogue are based on our existing patterns. Details of overall sizes could vary slightly in view of our constant endeavor to upgrade our products. This catalogue is reflective of some of the common products currently in use. Besides we develop patterns based on customer's drawings/design in the shortest possible time.

c) WEIGHTS :

Enquire about the weight of each product which undergo a progressive review. A regular checking of weight of materials helps to maintain perfect weight of products.

d) LETTERING / BADGING

Our covers have provision to carry lettering, badging in English and other languages e.g., Arabic as per customer's request. However for makings in script other than in English we require actual size in graphic.

e) PROTECTIVE COATING

All castings are supplied coated with a black bituminous solution unless specified otherwise. The Coating is in accordance with BS 497:76 requirements or ASTM. Epoxy coatings can be provided on castings against specific orders at cost. Galvanising and zinc coating can be done on request with extra cost.

f) SURFACE FINISH :

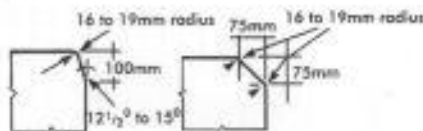
All solid top cast iron covers are manufactured with a non-slip surface to provide adequate grip, the design of which may vary according to pattern in use.

g) INSTALLATION :

During installation the frames are properly leveled to prevent rocking and lateral movement of the frame. Fixing instructions are provided with some designs and these should always be followed. In case of water tight and more particularly pressure tight designs, it is remembered that unless care is taken in the choice and application of the bedding medium for the frame sections, water penetrations of the bedding may result thus defeating the purpose of application of the product.

h) KERB PROFILES FOR KERB TYPE GULLY COVERS

These can be specified to suit standard kerb profiles (B.S. 340:63) of which there are three principal designs, namely square half-battered and splayed (45°). The two shown are normally available.



i) TEST CERTIFICATES / EXTERNAL INSPECTION

We provide Test Certificates for all our products on request of buyer. However if external agency certificates are needed, these inspections can be organized and certificates can be provided at additional cost.

