

SHELF LIFE STUDY REPORT

Reference Number: EQNX:001:LAB:F:24:05:20021

PARTICULARS OF SAMPLE ANALYSED

Client Name:

Spicy Sugar

Address:

113/10, Basement, Navyug Market, Ghaziabad, Uttar Pradesh, India-

201001.

Contact Person:

Neha Aggarwal

Manufacturing Date:

4-Apr-24

Sample Name:

Ghee Rawa Upma Mix

Date of Receipt:

6-May-24

Batch No:

Storage Condition:

Acceleration

(38°C & 90%RH)

Packaging Material:

Laminated Pouch

Date of Report:

13-Jun-24

INTRODUCTION

The shelf life of a food is the time period within which the food is safe to consume and/or has an acceptable quality to consumers. By performing shelf life analysis; one can define accurate dates for products, ensuring that the quality remains acceptable and safe for consumers.

Shelf life depends on physical, microbiological and chemical processes taking place in the product when stored under recommended condition. Chemical changes include oxidation of food, change and loss in colour, change in pH, enzymatic deterioration. Physical tests assessed are moisture content, textural changes, breakage or clumping of food. Microbial assessment for absence of pathogenic microorganism as per regulatory standards is carried out. Apart from microbial and chemical shelf life of food products, sensory aspects of the food products like its flavor, texture and appearance for example play a vital role in consumer acceptability.

Your Testing and Auditing Partner

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Client Name: Spicy Sugar

Reference Number: EQNX:001:LAB:F:24:05:20021

Storage Condition: Acceleration (38°C & 90%RH)

Sample Name: Ghee Rawa Upma Mix

Mfg. Date: 4-Apr-24

RESULTS OF ANALYSIS

| Tests | Date of analysis | | | 03-Jun-24 | |
|---------------------|----------------------------------|--------|--|--|----------------------|
| | Phase | Units | Method | A After 1 month in room conditions and 4 weeks in accelerated conditions | Specified Limits |
| MICROBIOLOGICAL | Total viable count | cfu/g | IS 5402 (I) : 2021 | 5.7 x 10 ² | *Max 10 ⁵ |
| | Coliform | cfu/g | IS 5401 (I) :2012 Reaffirmed 2018 | <10 | *Max 10 ² |
| | E coli | /g | IS 5887 (I) :1976 Reaffirmed 2018 | Absent | Absent |
| | Salmonella | /25g | ISO 6579 (I):2017 (E) | Absent | Absent |
| | Staphylococcus aureus | /25g | IS 5887 (II) :1976 Reaffirmed 2018 | Absent | Absent |
| | Yeast | cfu/g | IS 5403:1999 Reaffirmed 2018 | <10 | *Max 10 ³ |
| | Mold | cfu/g | | <10 | |
| CHEMICAL | pH (5% aqueous sol) | • | By FSSAI Manual - Fruits & Vegetable Products (2.3):2016 | 6.50 | Not Specified |
| | Moisture | g/100g | By FSSAI Manual - Cereal & Cereal Products (3.0):2021 | 8.84 | Not Specified |
| | Peroxide Value | meq/kg | By FSSAI Manual - Oils & Fats (042):2021 | 0.55 | Not Specified |
| | Free Fatty Acid as oleic acid | g/100g | By FSSAI Manual - Oils & Fats (11.0):2016 | 0.28 | Not Specified |
| Result | | | | Pass | Pass/Fail |
| Shelf Life Obtained | | Months | | 5 | |

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Client Name: Spicy Sugar

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Storage Condition: Acceleration (38°C & 90%RH)

Sample Name : Ghee Rawa Upma Mix

Mfg. Date: 4-Apr-24

The product, Ghee Rawa Upma Mix, was received in laminated pouch.

It was stored in room conditions for 1 month in client location and then accelerated for 4 weeks in conditions equivalent to 4 months in room conditions

It was tested for microbial and chemical parameters.

The results of analysis of the food sample conform to the recommended limits for the tested parameters only and the sample has shelf life of 5 months from date of manufacture.



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5. The information provided by customer can affect the validity of results.

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