

# JAGAT INDUSTRIES

INDIA'S LARGEST DESIGNERS, MANUFACTURERS & SUPPLIERS OF HIGH SPEED LIQUID PACKAGING MACHINERIES

Website: www.jagatindustries.com

We, The SPR GROUP, with manufacturing units namely (JAGAT INDUSTRIES UNIT-I, JAGAT INDUSTRIES UNIT-II, ROTOFIL INDUSTRIES & R.S. INDUSTRIES UNIT-I, R.S. INDUSTRIES UNIT-II) introduce ourselves as pioneer in the field of bottling solutions. From more than SIX decades, the Group is involved in manufacturing, marketing and exporting Semi Automatic, Automatic & High Speed Bottling Lines & Packaging Machines (mainly comprising Rinsing, Filling, Sealing, Monoblocks, Combiblocks, Labelling, Casepackers, Conveying Systems etc.) manufactured by its own manufacturing units. With specifications ranging from 10BPM TO 300BPM, its products are used in industries such as Liquor, Breweries, Pharmaceuticals, etc.



### **About Us**

Jagat Industries is a part of the SPR GROUP that has many units. Our company is one of the ventures started by this group and with its support, we are thriving. We are based in Delhi, and owing to the resources of our parent group, we cater to customers all over India and overseas.

### **About Our Parent Group**

For the past six decades, the SPR GROUP is engaged in manufacturing, marketing and exporting SEMI AUTOMATIC, AUTOMATIC & HIGH SPEED BOTTLING LINES & PACKAGING MACHINES(consisting of RINSING, FILLING, SEALING, MONOBLOCKS, COMBIBLOCKS, LABELLING, CASEPACKERS, CONVEYING SYSTEMS etc.) manufactured by its own manufacturing units, ranging from 10BPM TO 300BPM.

SRP Group is able to achieve such wide spread operations courtesy it many units namely; AGAT INDUSTRIES UNIT-I, JAGAT INDUSTRIES UNIT-II, ROTOFIL INDUSTRIES & R. S. INDUSTRIES UNIT-I and R. S. INDUSTRIES UNIT-II.

### Clientele

We have our clients spread in almost every part of the world. We make available our best quality products to the clients in African continent, Middle East, Gulf, Latin America etc. Our products are highly demanded in the domestic market also.

### **Client Satisfaction**

The Group has strong focus on Customer Support; it has its own offices in Delhi and Mumbai and marketing representatives in Bangalore and Hyderabad. Company Customer Support network includes 20 Service Engineers based at Delhi and two each in Mumbai, Bangalore and Hyderabad. Best efforts are being done to ensure that services are provided to clients within 24-hour.

## **Automatic Rotary Rinsing Machine**

### **AUTOMATIC ROTARY RINSING MACHINE**

This machine has wide application in Distilleries, Pharmaceuticals, Mineral Water, Food and Beverage etc etc. Industies and is suitable for rinsing any shape and type of bottle/containers.



#### TECHNICAL SPECIFICATION

ALL DIMENSIONS IN MM.

DESCRIPTION	MODEL	No. of HEAD ACROSS	LENGTH	WIDTH	HEIGHT	SPEED (BPM)	WASHING CYCLES
ROTARY TYPE	ROTORY RINSER 20	20 HEAD	2438	1676	2032	120	ONE
AUTO	ROTORY RINSER 24	24 HEAD	2438	1879	2032	150	STAGES
LOADING &	ROTORY RINSER 30	30 HEAD	2438	2692	2032	180	OR
AUTO	ROTORY RINSER 40	40 HEAD	3048	2819	2032	240	TWO
UNLOADING	ROTORY RINSER 50	50 HEAD	3048	3048	2032	300	STAGES

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### **Automatic Tunnel Rinsing Machine**

### MANUAL LOADING & AUTOMATIC UNLOADING

This machine has wide application in Destilleries, Food and Beverages etc. Industries and is suitable for rinsing flat shaped bottles. Bottles are fed manually into the pockets, three rinsing cycle gives prolonged and thorough rinsing with flexibilities of different washing media i.e. underground water, DM water, Hot Water etc. and its re-circulation.



#### TECHNICAL SPECIFICATION

ALL DIMENSIONS IN MM.

DESCRIPTION	MODEL	No. of HEAD ACROSS	LENGTH	WIDTH	HEIGHT	SPEED (180 ml.)	WASHING CYCLES
TUNNEL TYPE MANUAL LOADING	U-GAMMA 5	5	2200	1100	1550	60	2 STAGES
MANUAL UNLOADING	U-GAMMA 10	10	4200	2000	1550	120	3 STAGES
TUNNEL TYPE	F-BETA 10	10	4720	2000	2000	120	3 STAGES
MANUAL LOADING	F-BETA15	15	4720	2640	2000	150	3 STAGES
AUTO UNLOADING	F-BETA 20	20	4720	3300	2000	240	3 STAGES

\*Higher versions F-Beta 24, F-Beta-26 also available on request.

### **Automatic Bottle Unscrambler**

LP-240BPM Automatic Bottle Unscrambler is the structure of round plate and many sections of bottle unscrambling belts. it can arrange the disordered empty plastic bottles into good order. The highest speed reaches 200 bottles/min. it will automatically feed the bottle if there is not enough empty bottles and it will automatic stop if the bottles are full. Do not need to change the mould when changing different size of bottles, only need to adjust the space according to the marks. The machine saves the energy and raises the capacity.



# **Automatic Filling Machine (Vacuum)**

It is Rotory Level Filling Machine, Which employs suction method, the most efficient and simplest way of filling liquids into bottles. Excess liquid is sucked back by vacuum there by rendors same level of filling in all bottles. it is widely used for filling non-viscous liquids e.g. liquors, Medicines, Household Liquids in glass or any rigid bottles.



#### TECHNICAL SPECIFICATION

MODEL	DIMENSION (in mm)		POWER RE	QUIREMENT	SPEED
MODEL	L B		MAIN M/C VAC. PUMP		FOR 180 ml.
12 - HEADS	1980	1880	2.5 H.P.	3.0 H.P.	70 BPM
16 - HEADS	1980	1880	2.5 H.P.	3.0 H.P.	90 BPM
20 - HEADS	1980	1880	2.5 H.P.	3.0 H.P.	120 BPM
30 - HEADS	2795	2285	4.0 H.P.	5.0 H.P.	150 BPM
40 - HEADS	3300	2695	8.5 H.P.	5.0 H.P.	240 BPM

# **Automatic Filling Machine (Gravity)**

It is a Rotary Filling Machine wherein the bottles are filled by gravity flow through the specially designed nozzles, which are mounted at the bottom of the tank. Since filling nozzles have direct contact with the product tank, heaving no interconnecting PVC tubings which ensures no contaminatins. These are also Level Fillers like Vacuum Filler and maintain same level while filling specific container sizes. These machines are ideal for filling non-carbonated and non-viscous liquid in pet bottles e.g. Meneral Water, Juice, Milk, Liquor, Vinegar etc. Gravity filler can be opted with provision of partial vacuum for application in glass bottles.

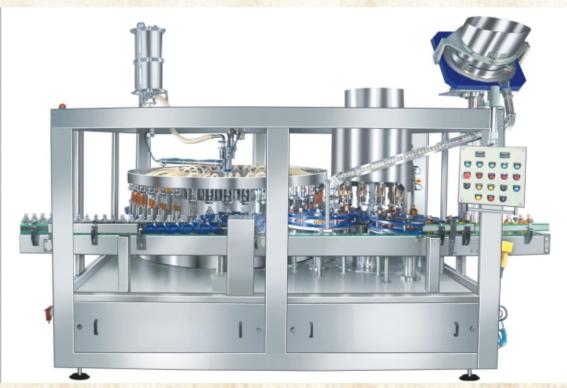


#### TECHNICAL SPECIFICATION

MODEL	DIMENSION (in mm)		POWER REQUIREMENT	SPEED					
MODEL	15 9/3 LA-10	В	MAIN M/C	FOR 180 ml.					
12 - HEADS	1980	1880	2.5 H.P.	40 BPM					
16 - HEADS	1980	1880	2.5 H.P.	60 BPM					
20 - HEADS	1980	1880	2.5 H.P.	100 BPM					
30 - HEADS	2795	2285	4.0 H.P.	120 BPM					
40 - HEADS	3300	2695	8.5 H.P.	200 BPM					

## **Automatic Monoblock Filling & Sealing Machine (Vacuum)**

Monoblock is a compact Rotary Machine where in Vacuum Filling and Cap Sealing operations have been intergrated on a single base frame. This concept has been innovated in the interest of user mainly of minimum intitial investmen, monpower and reduce length of filling line without sacrificing output and quality. Like vacuum filer excess liquids are sucked back by vacuum and thereby render same level of filling in all bottles. it is widely used in filling non-carbonated and non-viscous liquid e.g. liquors, Medicines, Household Liquids etc. The sealin section is equipped with Automatic Cap Feeder, which eliminates manual handling of caps there by restoring hygiene and enensuring non-stop production. However, type of feeder will depend on size of ROPP Caps e.g. Hopper Feeder or Vibratory Feeder.



#### TECHNICAL SPECIFICATION

MODEL	DIMENSION (in mm)		POWER REQ	SPEED	
MODEL	L	В	MAIN M/C	Vac. Pump	FOR 180 ml.
20/8- Head	3075	2210	6.5 H.P	3.0 H.P	120 BPM
30/10- Head	3600	2700	10.0 H.P	5.0 H.P	180 BPM
40/10- Head	3910	2695	9.0 H.P	5.0 H.P	240 BPM
50/15- Head	3600	3300	9.0 H.P	5.0 H.P	300 BPM

# **Automatic Monoblock Filling & Sealing Machine (Gravity)**

Monoblock is a compact Rotary Machine Wherein Gravity Filling and ROPP Cap Sealing operation have been integrated on a single base frame in order to minimize initial investment, manpower and lwngth of filling line without sacrificing output and quality. Bottles are filled by gravity flow through the specially designed nozzles, which are mounted at the bottom of the tank. Since filling nozzles have direct contact with product tank, having no interconnecting PVC tubings which ensures no contamination. These machine are ideal to fill and seal non-carbobated and non viscous liquid in pet bottles e.g. Mineral Water, juiice, milk, Liquor, Vinegar etc. the machine can be opted with provision of partial vacuum for application in glass bottles,.



#### TECHNICAL SPECIFICATION

MODEL	DIMENSI	ON (in mm)	POWER REQUIREMENT	SPEED
MODEL	150/3LA-10	В	MAIN M/C	FOR 180 ml.
12/6 - Head	2440	1220	3.5 H.P	80 BPM
20/8 - Head	3075	1905	6.5 H.P	120 BPM
30/10 - Head	3660	2310	6.5 H.P	150 BPM
40/10 - Head	3910	2695	9.0 H.P	200 BPM
50/15 - Head	3600	3300	9.0 H.P	300 BPM

## Automatic Monoblock Filling & Sealing Machine (volumetric R.O.P.P.)

Rotary Volumetric Filling cum Capping Monoblock is widely used in Pharmaceutical Industries. The machine is also used for Food, Oil(Edible & Lube), Cosmetics & Chemical filling applications.

The Monoblock machine gives an accuracy of \*-0.25% Although each and every cylinder discharges same volume of material, hence maintaining accuracy. Still individual setting of each & every cylinder can be done.



#### **TECHNICAL SPECIFICATION**

#### ALL DIMENSIONS IN MM

MODEL	LENGTH	WIDTH	HEIGHT	OUTPUT (BPM on 100 ml Bottle)
8/8 HEAD	1676	1397	2400APX.	120
12/8 HEAD	1829	1537	2400 APX.	150
16/8 HEAD	2311	1956	2400 APX.	180
20/10 HEAD	2718	2311	2400 APX.	250
30/15 HEAD	3429	2946	2400 APX.	300

### Automatic monoblock filling & Sealing Machine (Volumetric Screw Capping)

Rotary Volumetric Filling Cum Cappin Monoblick is widely used in Pharmaceutical Industries. The machine is also for food. Oil (Edible & Lube), Cosmetic & Chemical Filling application.

The filling principal is volumetric i.e. positive displacement of the product with piston and cylinder arrangement.

The Monoblock machine gives an accuracy of + 0.25% Although each and every cylinder discharges same volume of material, hence maintaining accuracy. Still individual setting of each & every cylinder can be done.



#### TECHNICAL SPECIFICATION

#### **ALL DIMENSIONS IN MM**

MODEL	LENGTH	WIDTH	HEIGHT	OUTPUT (BPM on 100 ml Bottle)
8/8 Head	1956	1549	2400 APX.	120
12/8 Head	2210	1702	2400 APX.	150
16/8 Head	2311	1956	2400 APX.	240
20/10 Head	2718	2311	2400 APX.	180
30/15 Head	3429	2946	2400 APX.	320

## **Automatic Combiblock Rinising Filling & Sealing Machine (Vacuum)**

Combiblock is compact three-in-one rotary machine where in Rinsing, filling and Capping operations have been integrated on a single base frame. this new concept has been innovated in the interest of users mainly to minimize initial investmen, manpower and reduce length of filling line without sacrificing output and quality.

In this Rotary machine bottles are being gripped with specially designed gripping assembles and tilted for subjecting to water or air jet for pre-set perioid. Immediately after rinsing the bottle are traversed back to their original position and sent to the filling turret for accurate filling with the help of vacuum or by gravity nozzles and finally get sealed in the sealing turret.

Depending upon output and application, various models have been developed to rinse, fill and seal non-carbobated and viscous liquid in glass/pet bottles in the fields of Liquor, Mineral Water, Juice, Milk etc.

the models have been suitably designed to handel 180ml. to 100ml. Glass/Pet, Round, Flat or Oval bottles and 25/28 mm. ROPP Caps.



#### TECHNICAL SPECIFICATION

MODEL	DIME	NSION (i	n mm)	POWER REQUIREMENT	SPEED	
MODEL	L	W	Н	MAIN M/C	FOR 180 ml.	
20/20/8- Head	3150	1850	2670	11.5 H.P.	150 BPM	
30/30/10 Head	4800	2700	2580	12.5 H.P.	180 BPM	
40/40/10 Head	5156	2768	2743	14.0 H.P.	240 BPM	
50/50/15- Head	6000	3300	2850	14.0 H.P.	300 BPM	

## **Automatic Combiblock Rinising Filling & Sealing Machine (Gravity)**

Combiblock is a compact three-in-one rotary machine where in Rinsing, Fillin and Cappin operations have been integrated on a single base frame. This new compact has been innovated in the interest of users mainly to minimize initial investmen, manpower and reduce length of fillin line without sacrificing output and quality.

In this Rotary machine bottles are being gripped with specially designed gripping assembles and tilted for subjecting to water or air jet for pre-set period. Immediately after rinsing the bottle are traversed back to their original position and sent to the fillin turret fro accurate fillin with the help of vacuum or by gravity nozzles and finally get sealed in the sealin turret. Depending upon output and application, various models have been developed to rinse, fil and seal non-carbobated and viscous liquid in glass/pet bottles in the fields of Liquor, Minera Water, Juce, Milk etc.

The models have been suitably designed to handle 180 ml. to 100 ml. Glass/pet, round, Flat or Oval bottles and 25/28 mm. ROPP Caps.

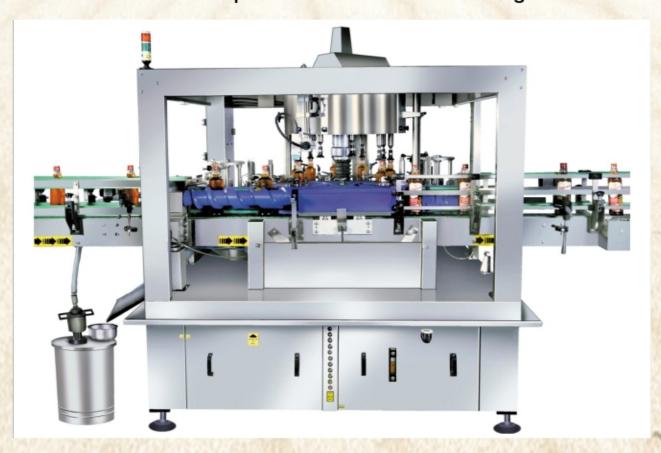


#### TECHNICAL SPECIFICATION

MODEL	DIME	NSION (i	n mm)	POWER REQUIREMENT	SPEED	
MODEL	L	W	Н	MAIN M/C	FOR 180 ml.	
20/20/8- Head	3150	1850	2670	11.5 H.P.	150 BPM	
30/30/10 Head	4800	2700	2580	12.5 H.P.	180 BPM	
40/40/10 Head	5156	2768	2743	14.0 H.P.	240 BPM	
50/50/15- Head	6000	3300	2850	14.0 H.P.	300 BPM	

# **Automatic Rotary Labelling Machine (Wet Glue)**

This machine is a rotary type Machine with outputs ranging between 2000-18000 Bottles Per Hour and can handle different type and size of bottles and labels (Wet Glue) Universal is very efficient and compact machine specially designed for Liquor & Pharma Industries and can handle all type of glass and plastic bottles/ containers for Liquor (Cylindrical, Non-Cylindrical & Odd shaped) with various applications, i.e., only Front Label, Front & Shoulder Lebel, Front, SHOULDER & Back Lables. It also has provision for applying Neck around Leble. Rotary design of machine helps to align different shape of bottles and containers for precise and accurate labelling.



#### TECHNICAL SPECIFICATION

NAME	MODEL	Conveyor Length	675 (C.375)	DIMENSION	OUTPUT BOTTLES/HOURS	
IVAIVIE	MODEL	in MM	L	W	Н	FRONT / FRONT & BACK
UNIVERSAL	3:4:10	3657	1828	1524	2160	12000-14000
UNIVERSAL	4:4:10	3657	1828	1524	2160	16000-18000
UNIVERSAL	6:4:10	3657	1828	1524	2160	18000-20000
UNIVERSAL	6:4:15	3657	1981	1676	2160	20000-24000
10000000	Will the Mark				89.17 F.W.	

# **Automatic Linear Labelling Machine (Wet Glue)**

Linearomatic-F is the simplest, most economical and efficient Linear Labelling Machine for handing Non-cylindrical bottles and Containers. This machine is widely used in Liquor industry for applying single lable on Elliptical/Square/Rectangular and other similar shaped bottles of any size and height.

#### Main Features

- The Sturdywear resistant Stainless Steel construction of Linearomatic-R ensures running and long life.
- Suitable for different size of Cylindrical/Round bottels and labels with extra changes parta.
- Accurate and precise positioning og labels on bottles by better gripping of bottles by infeed worms and also by top Gripping Belt.
- Pneumatic Glue Pump for feeding and recirulation of Glue.
- Aggregate/Chamber in oil bath, thus, less wear & tear due to permanent lubrication of Gear/Cams and other related parts.
- Model: 3:4, i.e. 3 Position Label Pallets, 4Position Grpper Cylinder.

- Pressing of labelled bottles with imported massage Belts with Imported Foam.
- Big Label magazine to accommodate more quantity of labels.
- No Bottle- No Labe.
- Pneumaticas of Festo/SMC make.
- Speed variable with variable speed pulley.
- Machine height adjustment of align with other machines of Botting Line by adjustment legs.
- Sensor at infeed for "No Bottle -Machine Stop."
- Sensor at outfeed fro: "Bottle Jamming-Machine Stop."
- PLC controlled.



## **Automatic Rap Round Labelling Machine (Rolomatic)**

Rolomatic is mos simple Liner Labeling Machine widely use in Pharmaceutical/ Food/Mneral Water/Beverage/Household Product/Detergent/Cosmetisc/Oil (Lube & Edible)/ Agro-Chamicals etc. Industries for applying wraparound (Max. length-Upto 300mm) or Patch Body Label on Glass/Pet/PVC/DPE etc. Cylindrical/Round Containers of any size. Rolomatic Labelling Machine is very effcient, accurate, simple & easy to maintain and handle. Glue is fed to Fun Metal Cylindrical Roller by Automatic Pneumatic Glue Pump. Label is Removed from Oscillating Magazine which is actuated by "No Bottle-No Label" mechanism, when it comes in contact with roller which then transfer the glue on the label in strips, Glue is not transferred on complete label. it is transferred only in strips. This glued label is then transferred on roatating Cylindrical/Round Bottles/Containers which is then pressed by Imported Pressing Belts.

#### **Main Features**

- Complete Stainless Steel. B-Finish construction
- All Pneumatics of Festo/SMC Make
- Automatic Pneumatic Glue Pump for transfer a;nd recirculation of glue
- No Bottle-No Label.
- Speed variable with Variable Speed pulley.
- Adjustable Comveyor height to match with any Bottling line.
- · Suitable for applying Wraparound (Edge to

Edge). Overlap (upto 10mm) and Patch body label on any size of Round/ Cylinderical Bottles & Containers.

#### Utilities

- Power Requirement: 2 H.P., 3-Phase, 50 Hz, AC
- Air Requirement: 7 cfm at 4.5 kg. cm2

### **Options**

- Mechanical Bottle Counter.
- AC Frequency Drive for speed variation.



### Automatic Carton Sealer SSA

Carton Sealer Model SSA is adjustable machine which is pre-set as per size of Cartons & seals the carton form both top and bottom by BOPPT Tape. only one operator is required to close the flaps of cartons manually and push the cartons for sealing. Machine has inbuilt Gravity Rollers at both ends (infeed and outfeed) for smooth & easy movement Cartons before and after sealing. The Sealing heads are carried on columns allowing repid & precise setting for size change and giving mechanical rigidity.

#### Salient Feature

- · Self Centering Side Guides are provided for accurate centering.
- · Machine is easy to install.
- Operational Height adjustment upto 250 mm.
- No Tape Wastage.
- Better look & finish.
- Geared Motors-"SEW" Make, Important Belts & Electrical Panel.
- Rollers at infeed & Outfeed for carton movement.



# **Automatic Sticker Labelling Machine (Sticmatic)**

The Latest Technology and built into a compact design that requires only little space. The modern and advanced microprocessor control is integrated into the dispenser housing, with no external connectin cables, emphasizing the sensible and modern construction. The stepper motor with micro step driver, gives accurate labellin with an almost silent performance. The operator keypad with its illuminated display, is an integral part of the dispenser and gives the operator easy access to all the smart functions and controls.

The internal memory allowas storage of all setting for each type of label, reducing start up and change over time. The intellgent processor with optional encoder, can very the speed of the sticmatic Labeling, to follow the speed variatins of products and packing machines. Sticmatic Labeling dispensers are available in right of left hand versions and 120 mm and 200 mm label witdth.

#### Salient Feature

- New Compact Design.
- Function keys
- Microprocessor
- Stepper motor Driven
- Built in control panel.
- Auto speed control



## **Automatic Neck & Body Sleeving Machine**

### Features of RF-250 P (250 BPM) Label Sleeving Machine

- All-cover type stainless steel/ host machine: the whole machine is waterproof as well as rustproof.
- Adjustable cutter head: Unique cyclotron cut-off, double sided cutting edge with a long service life.
- Single positioning centre guide pillar. more stable for lable delivery.
- Synchronous bottle divider, a more stable transmission for the bottle.
- Lable-controlling electric-eye shelf: unique combination of tail and electric-eye to improve the precision for cutting off the membrane materialsl.
- Push-button control cabinet: a more humanized operation.
- Independent feeding material shelf: the position of the material shelf is optional at will.

### **Electrical Application Configuration Specification**

 It adopts PLC programmable Controller, imported Servo Motor, Servo Driver, Frequency Converter and Transducer, also it adopts the positioning module to ensure the casting label precise, rapid and stable.

### Application Variety Types of casting Label

 Various kinds of bottles types, for example: Round Bottle, Square Bottle, Flat Bottle, Curve Bottle and Cup-Shaped etc.



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## **Automatic Film Shrink Warapping Machine**

#### **EQUIPMENT BRIEF INTRODUCTION**

### 1. Auto film warpping machine

The machine is specially designed and manufactured for the economic packing requirement of drink (Pure water, fruit juice, and milk product, etc), automatic arrangement and combination, with shrink tunnel, packed perfectly.



#### **Features:**

- Specially designed for the full automatic packaging production line of beer, pure water, fruit juice, dairy product, etc.
- with full automatic function of bottle transfer and arrange, membrane packing, sealing and cutting, shrinking, cooling and shaping, etc.
- Using advanced constant temperature membrane heat binding technology in the world with clear and secure seal.
- The quick seal cooling structure guarantees that the seal has a higher strength even if under high speed production condition.
- Equipped with PLC automaticprogram circulation control with stable and reliable performance.
- 6. The original imported guide bar cylinder guarantees correct operation and durable operation.
- 7. The inductive switch controls the membrane transfer system to reliably adjust and control membrane transfer length with less loss.
- All the transfer system is controlled by frequency changing devices with stable and smooth transfer speed.
- Unique thermal passage with centrifugal thermal air circulation system that has an equal heat distribution with beautiful and secure shrinkage effect.
- 3 layers of heat insulatin treatment with good insulating properly, quick temperature rise and energy saving.
- The enhanced cooling shaping passage can quickly turn turn the packaging membrane into high strength status that is conveniently stored and transported.

## **Automatic Case Packer (Pick & Place)**



Model: Single Head, Double Head, Triple Head, Four Head,

Five Head, Six Head

Speed: 60 BPM to 400 BPM

Application: Liquor, Breweries, Pharmaceuticals, Beverages,

Mineral Water, Food, Cosmetics, Agro Chemicals,

Edible Oil, Lube Oil, etc.

## **Automatic Screw Capping Machine**

The Screw Capping Machine is widely used in Pharmaceuticals, Food, Beverages, Oil (Edible/Lube) and Cosmetics.



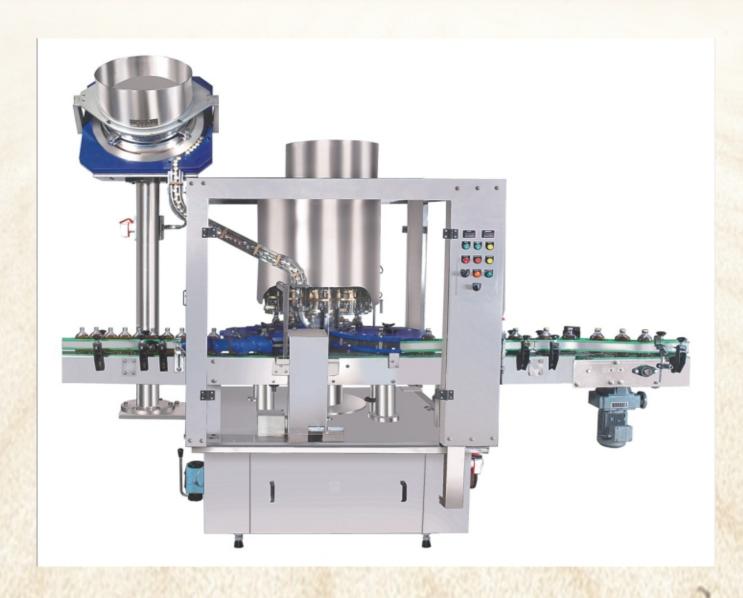
### TECHNICAL SPECIFICATION

#### **ALL DIMENSIONS IN MM**

MODEL	LENGTH	WIDTH	HEIGHT	OUTPUT (BPM on 100 ml Bottle)
6 Head	1295	1194	2400 APX.	120
8 Head	1295	1194	2400 APX.	150
10 Head	1448	1397	2400 APX.	240
15 Head	1448	1550	2400 APX.	300

## **Automatic Ropp Sealing Machine**

The ROPP Sealing Machine is widely used in Liquor, Pharmaceuticals, Food Beverages, Oil (Edible/Lube) and Cosmetics.



#### **TECHNICAL SPECIFICATION**

#### **ALL DIMENSIONS IN MM**

MODEL	LENGTH	WIDTH	HEIGHT	OUTPUT (BPM on 100 ml Bottle)
8 Head	1295	1194	2400 APX.	150
10 Head	1448	1397	2400 APX.	240
15 Head	2032	1956	2400 APX.	300
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### SOME OF OUR MAJOR CLIENTS







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