

Solvent Dyes:

Solvent dyes are brilliant metal complex dyes with good solubility in cello solve and in many other solvents. **Solvent dyes** are particularly suitable for the production of transparent and lightfast shades in general coating and printing inks.

Physical Properties:

Solution of **Solvent dyes** behave like colloidal systems. The solubility values are only a guide, reached under specific conditions.

The solubility & fastness to certain chemicals and food-stuffs is shown in the charts.

The heat resistance of a dye depends to a great extent on the nature of the medium and on the length of time it is heated. If the medium itself turns yellow, the lacquer color will change even through the dye itself is fairly stable: the effect is most noticeable in the case of blue dyes, which may appear markedly greener.

The light fastness of a shade depends not only on the dye used but also on the nature of the vehicle. The concentration of the dye also has an influence.

Application:

Solvent dyes are suitable for use in transparent lacquers, flexographic and gravure printing inks, wood stains; for coloring anodized aluminum and plastics such as cellulose nitrate, cellulose acetate and polyester resins.

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The coloration of nitrocellulose lacquers for producing transparent shades on metalized polyester film & metal foil constitutes an important field of application for Solvent dyes. These dyes are by nature suitable for a variety of applications in many others binder systems such as vinyl resins, alkyd melamine baking enamels, shellac resins and acrylic resins.

Note:

Indications of suitability of the dyes for particular applications are based on our own tests and knowledge of actual practice.

An indication of suitability for particular purpose does not indicate that the dyes will always meet the varied requirements. It must also be borne in mind that processing conditions play an important part and it is essential that the user should test the suitability of the dye for his particular process.



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We Offer the following Solvent Dyes:

| Solvent Soluble Dyes | | | | | | | 5 | Solubi | ility (| GMS | /LTR |) | | | | Resi | stanc | e to C | Chem | icals d | & Foo | dstu | f*** | |
|----------------------|----------|--------|------------------------|----------------------|------------------------------|---------------------------------|---------|---------------|----------------------------|------------------|------------------|---------|---------------------|---------|--------------|-------------|-------------|-----------------------|--------------|---------|-----------------------|----------------|-------------|--------|
| 5% | ó | 1% | Product | Light Fastness ** | Methyl Ethyl Ketone (MEK) | Metyl ISO-Butyl Ketone(MIBK) | Acetone | Ethyl Acetate | Diacetone Alcohol (DAA) | Butyl cellosolve | Ethyl cellosolve | Ethanol | Methoxy Propanol | Toluene | Caustic Soda | Acetic Acid | Lactic Acid | Butter / Margarine | Paraffin Wax | Soap | Water 80°C, 30 Min | Water Biol. 30 | Coconut Oil | Cheese |
| | | | Yellow R *Yellow 82 | 6-7 | 300 | 200 | 400 | 250 | 400 | 400 | 400 | 100 | 50 | 50 | 5 | 5 | 5 | 5 | 5 | 4-5 | 5 | 5 | 5 | 5 |
| | | F-25-6 | Yellow GL *Yellow 90 | 7 | 20 | 10 | 450 | 10 | 400 | 400 | 400 | 50 | 250 | TR | 5 | 5 | 5 | 5 | 5 | 4-5 | 5 | 5 | 5 | 5 |
| | | | Golden Yellow | 6 | 350 | 270 | 400 | 250 | 400 | 400 | 400 | 100 | 50 | 30 | 5 | 5 | 5 | 5 | 4 | 4 | 5 | 5 | 5 | 5 |
| | | | Orange RL *Orange 58 | 6 | 400 | 100 | 400 | 100 | 400 | 400 | 400 | 200 | 450 | TR | 5 | 5 | 5 | 3 | 5 | 2-3 | 5 | 5 | 3 | 3 |
| | *** | | Orange R *Orange 99 | 6 | 400 | 400 | 450 | 100 | 400 | 400 | 400 | 150 | 200 | TR | 5 | 5 | 5 | 4 | 4 | 4 | 3 | 3 | 5 | 4-5 |
| | | 100 | Fire Red G *Red 119 | 6 | 100 | 50 | 150 | 20 | 150 | 150 | 150 | 20 | 200 | TR | 5 | 4 | 5 | 3 | 5 | 3 | 5 | 5 | 5 | 4 |



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| Se | | | 5 | Solub | ility (| GMS | /LTR | 3) | | | | Resi | istanc | e to C | Chem | icals | & Foo | odstu | ff*** | | | | |
|-------------|----|-----------------------|----------------|------------------------------|---------------------------------|---------|---------------|----------------------------|------------------|------------------|---------|---------------------|---------|--------------|-------------|-------------|-----------------------|--------------|-------|----------------|----------------|-------------|--------|
| 5% | 1% | Product | Light Fastness | Methyl Ethyl Ketone (MEK) | Metyl ISO-Butyl Ketone(MIBK) | Acetone | Ethyl Acetate | Diacetone Alcohol (DAA) | Butyl cellosolve | Ethyl cellosolve | Ethanol | Methoxy Propanol | Toluene | Caustic Soda | Acetic Acid | Lactic Acid | Butter / Margarine | Paraffin Wax | Soap | Water 80°C, 30 | Water Biol. 30 | Coconut Oil | Cheese |
| | | Red 2BL | 7 | 300 | 100 | 400 | 50 | 400 | 350 | 350 | 100 | 250 | TR | 5 | 4 | 5 | 2 | 5 | 2-3 | 5 | 5 | 5 | 4 |
| PER SERVICE | | *Red 132 | | | | | | | | | | | | | | | | | | | | | |
| | | Red GB *Red 160 | 4-5 | 150 | 200 | 150 | 100 | 125 | 250 | 250 | 10 | 200 | TR | 5 | 4 | 5 | 3-4 | 5 | 3-4 | 5 | 4-5 | 4 | 4 |
| | | Red B *Red 122 | 6 | 400 | 300 | 400 | 100 | 400 | 400 | 400 | 150 | 200 | TR | 5 | 4 | 5 | 5 | 5 | 4 | 3 | 4-5 | 5 | 5 |
| | | Pink 5BLG *Red 127 | 3 | 20 | 20 | 25 | 20 | 100 | 100 | 100 | 20 | 300 | TR | 4-5 | 5 | 5 | 3-4 | 5 | 4-5 | 3 | 3 | 4-5 | 3 |
| | | Blue 2GLN *Blue 48 | 6-7 | 75 | 10 | 25 | 10 | 100 | 100 | 100 | 100 | 120 | TR | 5 | 3-4 | 5 | 3-4 | 5 | 1-2 | 5 | 5 | 3-4 | 5 |
| | | Black RE *Black 27 | 6-7 | 300 | 300 | 450 | 150 | 150 | 450 | 450 | 100 | 200 | TR | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 4 |



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| S | Solvent Soluble Dyes | | | | | | Solubility (GMS/LTR) | | | | | | | | | | | | Resistance to Chemicals & Foodstuff*** | | | | | | | | | | | |
|----|----------------------|-----------------------|----------------|------------------------------|---------------------------------|---------|----------------------|----------------------------|------------------|------------------|---------|---------------------|---------|--------------|-------------|-------------|-----------------------|--------------|--|-----------------------|----------------|-------------|--------|--|--|--|--|--|--|--|
| 5% | 1% | Product | Light Fastness | Methyl Ethyl Ketone (MEK) | Metyl ISO-Butyl Ketone(MIBK) | Acetone | Ethyl Acetate | Diacetone Alcohol (DAA) | Butyl cellosolve | Ethyl cellosolve | Ethanol | Methoxy Propanol | Toluene | Caustic Soda | Acetic Acid | Lactic Acid | Butter / Maroarine | Paraffin Wax | Soap | Water 80°C, 30 Min | Water Biol. 30 | Coconut Oil | Cheese | | | | | | | |
| | | Black RL *Black 29 | 6 | 300 | 200 | 400 | 100 | 400 | 400 | 400 | 50 | 250 | TR | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 4 | | | | | | | |
| 10 | | Green GL | 6 | 175 | 100 | 125 | 100 | 250 | 250 | 250 | 100 | 100 | TR | 5 | 4 | 4 | 4-5 | 4 | 2-3 | 5 | 5 | 5 | 5 | | | | | | | |
| | | Cadbury Violet | 5 | 35 | 15 | 25 | 10 | 100 | 75 | 75 | 75 | 150 | TR | 5 | 3-4 | 3-4 | 3-4 | 3-4 | 1-2 | 4 | 4 | 3-4 | 4-5 | | | | | | | |
| | 110 | Brown 2RM | 5 | 150 | 150 | 400 | 75 | 400 | 400 | 400 | 100 | 200 | TR | 5 | 5 | 5 | 4 | 5 | 4 | 4 | 4 | 4 | 4 | | | | | | | |
| | | Dark Brown 5R | 6-7 | 200 | 250 | 400 | 300 | 400 | 400 | 400 | 100 | 300 | TR | 4-5 | 4-5 | 4-5 | 4-5 | 5 | 1 | 4-5 | 5 | 3-4 | 5 | | | | | | | |

^{*}C.I. Solvent

The above solubility chart has been checked from particular batch. It may slightly vary from batch to batch

^{**}Rating 8 represents highest fastness Ratting 1 represents lowest fastness

^{***}Rating 5 represents highest fastness Rating 1 represents lowest fastness