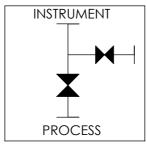


 $\emptyset$  6.5 HOLE 2 NOS

1/2 NPT (F)

MAX OPEN

TECHNICAL DATA							
Seat	Pr. Rot	Temp. Rat		Cv	Orifice		
METAL SEAT	6000 PSI (41300 kpa)	PTFE - 20 TO 250deg(F) (-29 TO 121deg (C)	GRAF OIL -20 TO 600 deg (F) (-29 TO 315deg)C)	0.52 MAX.	4.8MM		



**SCHEMATIC** 

50

53.

1/2 NPT (F)/

64

**PLAN** 

PART NO.	PART DESCRIPTION	MATERIAL	QTY.		
1	BODY	SS 316	1		
2	GLAND BODY	SS 316	1		
3	GLAND RETAINER	SS 304	1		
4	GLAND SEAL	P.T.F.E.	2		
5	CHECK NUT	SS 304	1		
6	SPINDLE	SS316	1		
7	TRIM	SS 316	1		
8	HANDLE	SS 304	1		
9	WASHER	SS 316	1		
10	LOCK PIN	SS 304	1		
11	DUST CAP	P.V.C.	1		
ARC-LOK 2 VALVE MANIEOLD PIPE TO PIPE DESIGN FO					

ARC-LOK 2 VALVE MANIFOLD PIPE TO PIPE DESIGN FOR SEPARATE MOUNTING CONNECTING SYSTEM IMPULSE LINES & TRANSMITTERS. HAVING SIMPLE TWO VALVE CONFIGURATION WHICH ALLOWS FOR EASY BLOCK. **BLEED & CALIBRATION OF A STATIC PRESSURE** TRANSMITTER OR GAUGE.

## **FEATURES**

316 S.S. BODY CONSTRUCTION FOR SUPERIOR CORROSION REPETITIVE SHUT-OFF OPTIONAL GRAPHOIL PACKING MATERIAL IS AVAILABLE FOR HIGH TEMP. RATING 1000deg (F) @ 6000PSI

## **TESTING:**

PENUMATIC TEST: - EACH VALVE IS TESTED WITH NITROGEN AT 100 PSI IN ACCORDANCE WITH MSS-SP-61 FOR SEAT & PACKING LEAKAGE

HYDRO TEST: - PERFORMED WITH PURE WATER IN ACCORDANCE WITH MSS-SP-61.BODY TESTED AT 1.5 TIMES & SEAT LEAKEG TESTED AT 1.1 TIMES OF THE WORKING PRESSURE.

## **DESIGN STANDARD:-**

PRESSURE & TEMPERATURE RATING ARE SELECTED FROM ANSI B 16.34 STANDARDS CLASS VALVAS BASED ON ANSI B16 CLASS 2500 OPTIONAL SOUR GAS SERVICE CONFIRMS TO NACE STD. MR-01-75

REV: 00		TITLE		
DATE:	30/07/16		2 VALVE MANIFOLD(PIPE TO PIPE)	
		PART NO:	ARC-202-DM	
DRG BY:	D.B.PATEL	1740110.		
APPROVED	: R.B YADAV		ARCELLOR CONTROLS	
DATE:	30/07/16	ЛL	LUK (INDIA)	