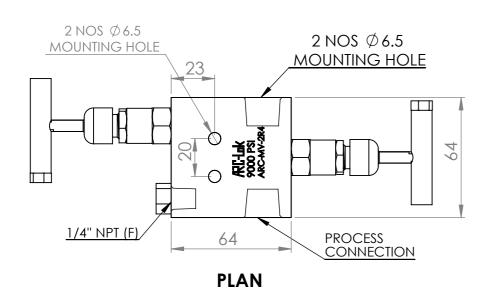
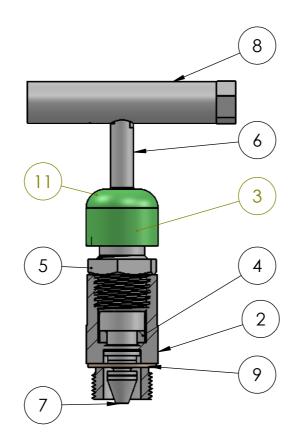


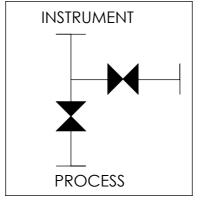
VIEW'AA'





TECHNICAL DATA								
Seat	Pr. Rot	Temp. Rat		Cv	Orifice			
METAL SEAT	6000 PSI (41300 kpa)	PTFE - 20 TO 250deg(F) (-29 TO 121deg(C)	GRAF OIL -20 TO 600deg(F) (-29 TO 315deg(C)	0.52 MAX.	4.8MM			

NOTE:- 1) DIMENSION ARE IN MM.FOR REFERENCE ONLY SUBJECT TO CHANGE.



SCHEMATIC

PART NO.	PART DESCRIPTION	MATERIAL	QTY.
			-
1	BODY	SS 316	1
2	GLAND BODY	SS 316	1
3	GLAND RETAINER	SS 304	1
4	GLAND SEAL	P.T.F.E.	2
5	CHECK NUT	SS 304	1
6	SPINDLE	SS316	1
7	TRIM	SS 316	1
8	HANDLE	SS 304	1
9	WASHER	SS 316	1
10	10 LOCK PIN		1
11	11 DUST CAP		1

ARC-LOK 5 VALVE MANIFOLD REMOTE MOUNT CONNECTION DESIGN FOR CONNECTING SYSTEM IMPULSE LINES & TRANSMITTERS. THIS MANIFOLD CONSISTS TO 1/2" NPT FEMALE CONNECTIONS ON 54MM. (2-1/8") CENTERS AND OF TWO EQUILIZER VALVE, TWO BLOCK VALVE & ONE VENT VALVE

FEATURES

316 S.S. BODY CONSTRUCTION FOR SUPERIOR CORROSION RESISTANCE. NON ROTATING VEE TIP PREVENTS GALLING & PROMOTES REPETITIVE SHUT-OFF OPTIONAL GRAPHOIL PACKING MATERIAL IS AVAILABLE FOR HIGH TEMP. RATING 1000deg(F) @ 6000PSI

TESTING:

PENUMATIC TEST: - EACH VALVE IS TESTED WITH NITROGEN AT 100 PSI IN ACCORDANCE WITH MSS-SP-61 FOR SEAT & PACKING LEAKAGE

HYDRO TEST: - PERFORMED WITH PURE WATER IN ACCORDANCE WITH MSS-SP-61.BODY TESTED AT 1.5 TIMES & SEAT LEAKEG TESTED AT 1.1 TIMES OF THE WORKING PRESSURE.

DESIGN STANDARD:-

PRESSURE & TEMPERATURE RATING ARE SELECTED FROM ANSIB 16.34 STANDARDS CLASS VALVAS BASED ON ANSI B16 CLASS 2500 OPTIONAL SOUR GAS SERVICE CONFIRMS TO NACE STD. MR-01-75

REV: 00		TITLE	2 VALVE MANIFOLD(PIPE TO PIPE)	
DATE:	30/07/16	11122	,	
DRG BY:	D.B.PATEL	PART NO:	ARC-MV-2R4	
APPROVED : R.B YADAV			ARCELLOR CONTROLS	
DATE:	30/07/16	JIL	LUK (INDIA)	