

ASTM A106 / A53 / A333 / A335

CARBON STEEL SEAMLESS PIPE ANSI B36.10 WEIGHT PER KG/MTR
ASTM PIPE SCHEDULE - Wall = Wall Thickness Millimeter - Wt - Weights in Kg. / Mtr.

Nominal Pipe Size		Schedule 10		Schedule 20		Schedule 30		Schedule STD		Schedule 40		Schedule 60		Schedule Extra Strong (XS)		Schedule 80		Schedule 100		Schedule 120		Schedule 140		Schedule 160		Schedule Double Extra Strong			
mm	inch	Mm	mm	kg/m	mm	kg/m	mm	kg/m	Wall	kg/m	Wall	kg/m	Wall	kg/m	Wall	kg/m	Wall	kg/m	Wall	kg/m	Wall	kg/m	Wall	kg/m	Wall	kg/m	Wall	kg/m	
6	1/8	10.3							1.73	0.37	1.73	0.37			2.41	0.47	2.41	0.47											
8	1/4	13.7							2.24	0.63	2.24	0.63			3.02	0.80	3.02	0.80											
10	3/8	17.1							2.31	0.84	2.31	0.84			3.20	1.10	3.20	1.10											
15	1/2	21.3							2.77	1.27	2.77	1.27			3.73	1.62	3.73	1.62							4.78	1.95	7.5	2.55	
20	3/4	26.7							2.87	1.69	2.87	1.69			3.91	2.20	3.91	2.20							5.6	2.90	7.82	3.64	
25	1	33.4							3.38	2.50	3.38	2.50			4.55	3.24	4.55	3.24							6.4	4.24	9.0	5.45	
32	1.1/4	42.2							3.56	3.39	3.56	3.39			4.85	4.47	4.85	4.47							6.4	5.61	9.7	7.77	
40	1.1/2	48.3							3.68	4.05	3.68	4.05			5.08	5.41	5.08	5.41							7.14	7.25	10.2	9.56	
50	2	60.3							3.9	5.44	3.9	5.44			5.5	7.48	5.5	7.48							8.7	11.11	11.1	13.4	
65	2.1/2	73.0							5.16	8.63	5.16	8.63			7.0	11.41	7.0	11.41							9.5	14.92	14.0	20.4	
80	3	88.9							5.5	11.3	5.5	11.3			7.62	15.3	7.14	15.3							11.13	21.35	15.24	27.7	
90	3.1/2	101.6							5.74	13.57	5.74	13.57			8.08	18.63	8.08	18.63									16.2	34.1	
100	4	114.3							6.02	16.07	6.02	16.07			8.56	22.3	8.56	22.3			11.13	11.13	28.32		13.5	33.5	17.12	41.03	
125	5	141.3							6.55	21.77	6.55	21.77			9.53	30.9	9.53	30.9			12.7	12.7	40.2		15.9	49.11	19.0	57.4	
150	6	168.3							7.11	28.26	7.11	28.26			10.97	42.5	10.9	42.5			14.3	14.3	54.2		18.3	67.5	21.95	79.22	
200	8	219.1			6.35	33.3	7.0	36.8	8.2	42.5	8.2	42.5	10.3	53.1	12.7	64.6	12.7	64.5	15.1	75.92	18.3	90.4	20.6	100.9	23.0	111.27	22.23	108.0	
250	10	273.0			6.35	41.7	7.8	51.3	9.27	60.3	9.27	60.3	12.7	81.5	12.7	81.5	15.1	96.0	18.3	114.7	21.44	133.0	25.4	155	28.6	172.3	25.4	155.0	
300	12	323.8			6.35	49.7	8.4	65.2	9.53	73.8	10.3	79.7	14.3	109.0	12.7	97.4	17.4	132.0	21.4	160.0	25.4	187.0	28.6	208	33.3	238.7	25.4	187.0	
350	14	355.6	6.35	54.6	7.92	68.1	9.53	81.3	9.53	81.3	11.13	94.6	15.1	126.4	12.7	107.0	19.0	158.0	23.8	195.0	27.8	224.0	31.8	253.5	36.7	281			
400	16	406.4	6.35	62.6	7.92	77.9	9.5	93.3	9.53	93.3	12.7	123.0	16.7	160.0	12.7	123.0	21.44	203.0	26.2	245.0	30.9	286.0	36.53	333	40.5	366.0			
450	18	457.2	6.35	70.5	7.92	87.7	11.1	122.0	9.53	105.0	14.3	156.0	19.05	206.0	12.7	130.0	23.8	254.0	21.4	310.0	34.0	363.0	39.7	408.3	45.2	459.0			
500	20	508.0	6.35	78.5	9.53	117.2	12.7	155.1	9.53	117.2	15.1	183.0	20.6	248.0	12.7	155.1	26.2	311.0	32.5	381.0	38.1	441.0	44.4	508	50.0	564.0			
550	22	558.8	6.35	86.4	9.53	129.0	17.1	210	9.53	129.0			22.2	294.0	12.7	171.0	28.6	373.0	34.0	451.0	41.3	526.0	47.6	600	54.0	672.0			
600	24	600.5	6.35	94.5	9.53	141.0	21.0	250	9.53	141.0	17.4	255.0	24.5	355.0	12.87	187.0	30.9	442.0	38.8	547.7	46.0	640.0	52.4	720	59.5	808.0			

AMIT PIPE & TUBE
98252 78781