

PALIA BROTHERS

Our wide range of Spices includes White Pepper, Black Pepper, Green Pepper In Brine, Dried Red Chilli, Dry Ginger, Green Cardamom, Nutmeg, Red Chili Powder, Turmeric Powder and Dehydrated Green Pepper.





Palia Brothers laid its cornerstone in 2002 in Kerala as Manufacturers, Exporters and Suppliers of a wide range of Spices. Our assortment of Spices includes White Pepper, Black Pepper, Dried Red Chilli, Dry Ginger, Green Cardamom, Green Pepper Berries, Nutmeg, Red Chili Powder, Turmeric Powder and Dehydrated Green Pepper. We also offer customization of our products and their packing.

HISTORY

The Palia Brothers were originally Coffee and pepper planters. Their original plan was to try and market the products in North India. During the survey that he conducted, Mr. Y. R. Palia found to his amazement that so many manufacturers of blended spices did not know about the Quality standards of the spices that they have been using since years and were at the mercy of the traders. Mr. Y. R. Palia is the managing partner, and Mr. N. R. Palia is the partner taking care of the operations. Mr. Y. R. Palia is basically a Mechanical Engineer and has wide experience in engineering industry both on the shop floor and in administration. Having worked in many industries before, he has settled down in the Coffee and Pepper estate developed by his late father.

INFRASTRUCTURE

We have erected a robust infrastructure that is spread over a vast area. We are well-equipped with the latest and technologically advanced processing and testing facilities. Our manufacturing unit houses plant with a capacity of producing around 12 metric tons of graded black pepper per day, around 1 ton per day of white pepper, about one ton per day of dehydrated green pepper.

TEAM

We have a team of highly skilled and experienced professionals. Their vast experience and knowledge about the products we offer facilitates us to understand the client's requirements even better. Further, our quality analysts make sure that the quality standards of the firm are successfully met.

CLIENTELE

Our experience of almost a decade, serves as the benchmark of our quality products. The customers of Palia Brothers praise it for its quality products and world class services. Providing high quality Spices has made us deal in many different countries. Few countries where Spices are highly demanded are :

North America	South America	Western Europe
Eastern Europe	Eastern Asia	Southeast Asia
Middle East	Africa	Oceania

Furthermore, our diligent team of consultants keeps us abreast with the minute changes in the technology as well as customers' precise requirements. Our ranges of Spices are widely used for their freshness and superior quality taste.

QUALITY ASSURANCE

Quality is our specialty, as a result we give due importance to the adherence of stringent quality testing measures in our organization. We have quality analysts, who conduct various quality tests at each level of the manufacturing process of the Products.

Name of Managing Partner	:	Mr. Y. R. Palia
Name of Partner	:	Mr. N. R. Palia
Year of Establishment	:	2002
Nature of Business	:	Manufacturer, Exporter & Supplier
Number of Employees	:	5
Annual Turnover	:	1 Million US\$
Market Covered	:	North America, South America, Western Europe, Eastern Europe, Eastern Asia, Southeast Asia, Africa, Oceania & Middle East Countries



WHITE PEPPER

White Pepper are used in pickling spices and marinades. Ground White Pepper are used in light colored foods such as sauces and soups. White Pepper is especially popular in European cuisine. To prepare White Pepper, the seed is picked when fully ripe. The outer layer of White Pepper shrunken skin is removed, leaving the dried, greyish-white kernel. White Pepper has a milder, more delicate flavor than Black Pepper

DETAILS

Colour	Grayish-White
Aroma	Penetrating
Flavour	Pungent
Moisture	11%
Extraneous Matter	1.0%
Infested Corns	Nil
Mould Growth	Less Than 1%



BLACK PEPPER

Palia Brothers is a name that is counted for finest quality Black Pepper. We have established a niche for ourselves amidst foremost Indian Black Pepper Manufacturers. We render the best natural Black Pepper which are famous for their natural flavor. These Black Pepper sourced from the farmers is graded according to size, garbled, washed and dried as per the requirements of the consumers. Our production plant is powered with latest machines to produce bulk quantities of Black Pepper, without compromising on quality. Moreover we have fixed very reasonable rates for our black peppers so that our client may access it easily. Pepper berries are collected farm fresh and after removing all stones and other foreign particles, it is thoroughly washed in boiling water and dried under controlled conditions, till the moisture is brought down to less than 11%.



DETAILS

Characteristics	125 grains (corns) more than 4 grams weight.	Calcium/Magnisium Sulphates or Carbonates	0.1% max.
Colour	Black	Copper	15.0 mg/kg max
Shape	Uniform	E.Coli	Negative/25 gm
Taste	Spicy	Salmonella	Absent
Breakers	Max 0.5%	Yeast & moulds	1000Cfu/g.
Smell	Strong (pungent)	Coliforms	Below 10 Cfu/g.
Discoloured corn	10% by count.	Aflatoxin B1	Negative (limit: Max 2 ppb)
Plant materials like stem, leaves etc	1% by weight.	Aflatoxin B2	Negative (limit: Max 1 ppb)
Infested	Nil	Aflatoxin G1	Negative (limit:Max 1 ppb)
Grit & Sand	0. 5%	Aflatoxin G12	Negative (limit:Max 1 ppb) (Total sum not to exceed 4 ppb)
Arsenic	1.0 mg/kg max.	Packaging	25kg net weight (Using double layered poly bags)
Lead	5.0 mg/kg max		



DRIED RED CHILLI

Dried Red Chilli is an indispensable spice widely used in various Indian cuisines. Available in the original form, the premium quality Dried Red Chili offered by us is of dark red color and is suitable for preparation and seasoning of dishes. Our Dried Red Chilli is available in moisture proof packaging. The Dried Red Chili is packed to intact the aroma and keeps the Dried Red Chili fresh.



DRY GINGER

The Dry Ginger offered by us, is hygienically processed in our units under the supervision of experts. The Dry Ginger is made by dehydrating the normal Ginger. The Dry Ginger is widely used for various culinary purposes and acts as an indispensable Spice to the Indian food. Dry Ginger has various health benefits thus widely consumed by the masses.



GREEN CARDAMOM

Green Cardamom are well-reckoned for their excellent aroma and flavor. These Green Cardamom are grown and processed at moderate temperatures in natural fertile lands. We offer whole Green Cardamom which are in high demand and are widely used all over. These Green Cardamom are used in various dessert preparations. Green Cardamom also have various health benefits.





GREEN PEPPER IN BRINE

Major applications of Green Pepper In Brine are in making sauces, meat processing industries, steak preparations and in the food service sector. We collect farm fresh Light Green Pepper In Brine. Our strict quality control measures filter out insect infected corns etc. from these Green Pepper In Brine. The uniform tender Green Pepper In Brine that pass the quality control measures are washed and cleaned and put in to a brine solution. The cleaned Green Pepper In Brine are stored in 17% ± 2% salt solution and washed three times in 45 days and each time changing the brine solutions, so that the Green Pepper Berries are properly cured and then packed in HDPE food grade cans or as required.3

DETAILS

Colour	Light Green
Appearance	Uniform Tender Berries
Discoloured Corns	Below 2%
Insect Infected Corns, Excreta, Mould Growth	Nil
Concentration of Brine	17% ± 2%
Packing	25 kg Net in HDPE Cans or as Requested
Storage	Stored below 25oC in closed containers away from direct light





NUTMEG

Our Nutmeg spice is an important flavor in barbeque sauce, on meats, in baking, desserts of all kinds, and some drinks. Nutmeg is also used as spice in many American classic foods such as pumpkin pie and eggnog. Nutmeg is said to be an aphrodisiac, a stimulant, and a hallucinogen when taken in large quantities. Our Nutmegs are well processed under hygienic condition to retain its freshness and taste.



RED CHILI POWDER

Red Chili Powder used as a vital ingredient to add a spicy taste to various dishes. The Red Chili Powder that we supply are properly sorted and finely processed. These Red Chili Powders are well packed to retain their flavor and aroma. A rich source of Vitamin C, Red Chili Powder, effectively cures various problems. We offer these Chili Powders in natural colours, taste and pungency.



FREEZE DRIED GREEN PEPPER



CRACKED PEPPER





TURMERIC POWDER

We offer high quality Turmeric Powder which is not only a popular spice but also high in medicinal value. These Turmeric Powders are extensively used in several cuisines and often used for blood purification and intestinal stimulation. We manufacture our wide range of Turmeric Powder under favorable condition to maintain the quality standard. Turmeric Powders are available in the market as at competitive prices.



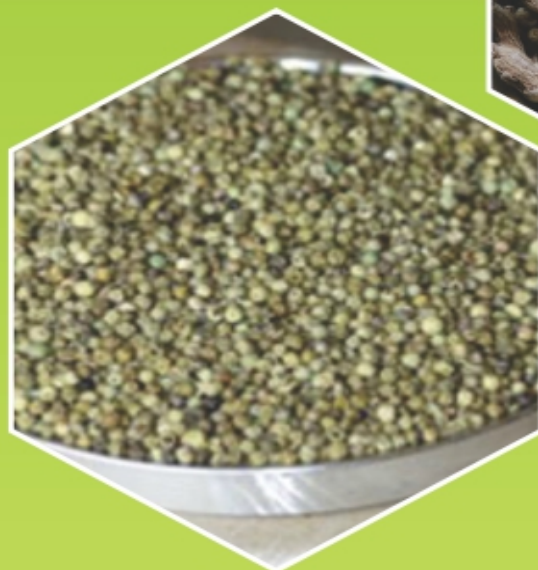
DEHYDRATED GREEN PEPPER

The sole place to buy purest Dehydrated Green Pepper is Palia Brothers. We are one of the principal Dehydrated Green Pepper Manufacturers and Suppliers based in India. Fresh raw green pepper berries is, graded, washed and dehydrated by us in hot air chambers to procure these Dehydrated Green Peppers. Whole regular sized of green corns with max 2% of black corns are packed in various packing, as per the requirement of the consumers. Best in quality, cheapest in prices, that is what made our Dehydrated Green Pepper simply irresistible.



Botanical Name	Piper Nigrum	Zine	15.0 mg/kg.Max
Essential Oil Content	Min 3%	E.Coli	Negative 25 gr.
Piperine	Min 7%	Salmonella	Absent
Moisture	Max 8%	Aflatoxin	B1 max 2 ppb
Bulk Density	250-400 gr/1 tr.wt.	Aflatoxin	B2 max 1 ppb
Infected	0.2%	Aflatoxin	G1 and G2 max. 1 ppb each (Total sum not exceed 4 ppb)
Grit and Sand	0.5%		
Sulphate ir Carbonate	0.1% Max	Yeast and Moulds	1000 cfu/g
Arsenic	1.0 mg/kg. Max	Aerobic total Count	30,000 cfu/g
Copper	15.0 mg/kg. Max		

OUR PRODUCTS



PALIA BROTHERS

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